

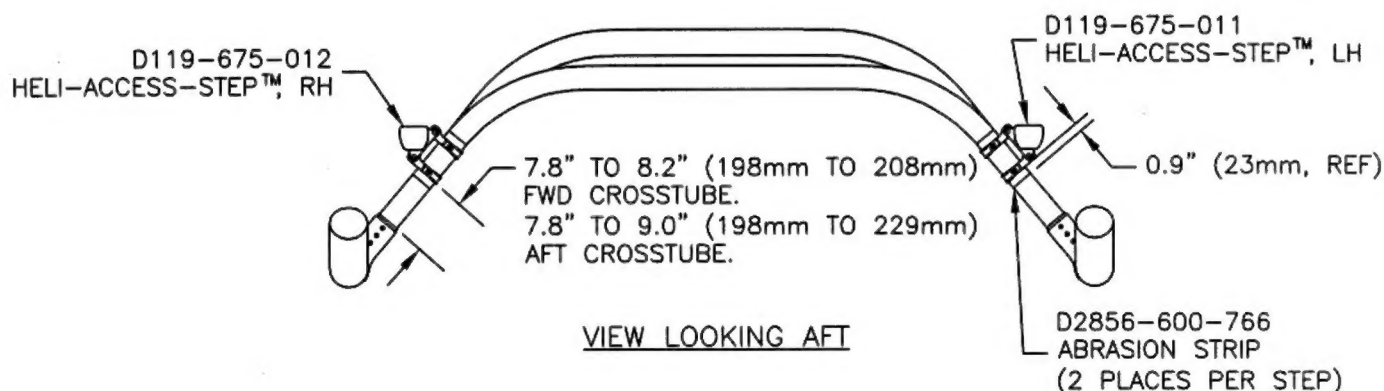


DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. DSI 9214	REV. B SHEET 1 OF 1
DATE 02.01.25		TITLE A119 STEP HEIGHT	SCALE NTS
A	01.09.04	NEW ISSUE	
B	02.01.25	ADD NOTE 3	

## **DART SERVICE INSTRUCTION**

**TO AMEND INSTALLATION INSTRUCTIONS IIN-D119-675 REV. A**  
REF. FAA STC: SR00948SE

- 1) FIND THE APPROPRIATE STEP HEIGHT BY LOCATING THE STEP/ CLAMP AS SHOWN BELOW. LOCATE THE FORWARD D3041-3 CLAMP 7.8"-8.2" ABOVE THE CROSSTUBE CUFF. LOCATE THE AFT D3041-1 CLAMP 7.8"-9.0" ABOVE THE CROSSTUBE CUFF. THE DISTANCES GIVEN ARE FROM THE CROSSTUBE CUFF TO THE BOTTOM-MOST CLAMP. CENTER THE ABRASION STRIP UNDER THE CLAMPS, AS SHOWN BELOW.
- 2) WHEN REMOVING THE EXISTING SHORT STEPS, FILL HOLES IN THE CROSSTUBES WITH NAS173826-5 RIVETS (OR EQUIVALENT).
- 3) NOTE THAT IT IS ACCEPTABLE TO LEAVE THE SHORT STEPS ON THE LANDING GEAR PROVIDED THE DART STEP IS INSTALLED IN ACCORDANCE WITH THE DIMENSIONS GIVEN BELOW.



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